



SABIC[®] PP QR673K

PP RANDOM COPOLYMER QRYSTAL

DESCRIPTION

SABIC[®] PP QR673K is a highly transparent random copolymer with good antistatic properties. This grade combines improved aesthetics of the finished articles with low temperature processability. Part aesthetics are not affected by the lower temperatures, providing for a broader operating window. The SABIC[®] PP QR673K results in excellent demoulding characteristics and has a good stiffness to impact ratio. Application: SABIC[®] PP QR673K is mainly used in injection moulding processes. The SABIC[®] PP QR673K aims at transparent applications ranging from injection moulded housewares, office & home storage boxes, lids to caps & closures. Health, Safety and Food Contact regulations: Material Safety Data Sheets (MSDS) and Product Safety declarations are

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 230 °C and 2.16 kg	25	dg/min	ISO 1133
Density	905	kg/m ³	ASTM D1505
FORMULATION			
Anti static agent	☑	-	-
Clarified	☑	-	-
MECHANICAL PROPERTIES			
Tensile test			
stress at yield ⁽¹⁾	25	MPa	ISO 527-2 1A
tensile modulus ⁽²⁾	1050	MPa	ISO 527-2 1A
strain at yield	13	%	ISO 527-2 1A
Izod impact notched			
at 0 °C	2.0	kJ/m ²	ISO 180/1A
at 23 °C	5.0	kJ/m ²	ISO 180/1A
Charpy Impact Strength Notched			
at 23 °C	6.0	kJ/m ²	ISO 179/1eA
at 0 °C	2.0	kJ/m ²	ISO 179/1eA
Hardness Shore D	62	-	ISO 868
THERMAL PROPERTIES			
Heat deflection temperature ⁽³⁾			
at 0.45 MPa (HDT/B)	75	°C	ISO 75
at 1.80 MPa (HDT/A)	50	°C	ISO 75
Vicat Softening Temperature ⁽⁴⁾			
at 10 N (VST/A)	125	°C	ISO 306
at 50 N (VST/B)	68	°C	ISO 306

(1) Speed of testing: 50 mm/min

(2) Speed of testing: 1 mm/min

(3) Flat wise (testbar 80*10*4mm)

(4) Temperature rate: 120°C/h